



# EU-TYPE EXAMINATION CERTIFICATE



The following model of Personal Protective Equipment has been subjected to an EU-type examination in accordance with the module B of the PPE regulation (2016/425) and has been shown to satisfy to essential health and safety requirements.

**Certificate N° 0075/1744/162/08/21/1322**

Issued by CTC, Notified Body N°0075, to the following model of personal protective equipment :

**Manufacturer :** RICH  
Westerring 27, 9700 Oudenaarde  
BELGIUM

### Description

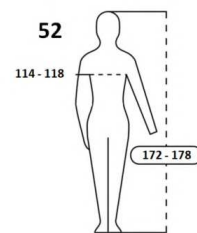
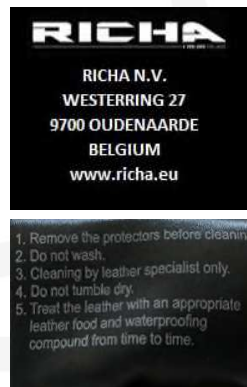
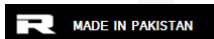
**PPE Type :** *Protective garments for motorcycle riders: class of protection AA*

**Product reference :** NORMANDIE JACKET

**Article code :** Black – 1NO100  
Brown – 1NO1000

**Available sizes :**

**Pictures :**



MODEL NORMANDIE JACKET BLACK	RICH NV
ARTNR 1NO100	INSPEK
ORDER NR SIZE	
01-PW-20-21 52	

**Reference standard :**

**Levels of performance / class of protection**

**EN ISO 13688:2013**

-

**EN 17092-3:2020**

**CLASS AA GARMENT**

At the date of the certificate, the product is in compliance with Annex XVII of REACH regulation (n° 1907/2006 and revisions)

Full description of the PPE, reference rules verified in the context of the EU-type examination and information given on the product are detailed in the manufacturer's technical file and the Instruction for Use index 01 dated from August 2021

NOTA : Any modification to new items of the personal protective equipment object of this EU type approval certificate or any modification of the information contained in the manufacturer technical file which served for the deliverance of the EU type approval certificate (change of address, change of company status) should be brought to the attention of the notified body in accordance with Annex V §7.2 of Regulation 2016/425. Any marking on the PPE which is not concerned by the Regulation (UE) 2016/425, is not covered by this certificate.

**Issued in Lyon by**  
Didier GUISSADO  
Certification and Quality Manager

**Date of first issue :** 09 August 2021  
**End of validity date :** 09 August 2026



[www.ctcgroupe.com](http://www.ctcgroupe.com)

[cemarking@ctcgroupe.com](mailto:cemarking@ctcgroupe.com)



Accreditation n° 5-0594  
Scope available on:  
[www.cofrac.fr](http://www.cofrac.fr)

In application of the Regulation 2016/425 of the European parliament and the Council of 9th March 2016 related to Personal Protective Equipment and repealing the Directive 89/686/EEC.

CTC - 4, rue Hermann Frenkel - 69367 Lyon cedex 07 - France  
Tél. : +33 (0)4 72 76 10 10 - Fax : +33 (0)4 72 76 10 00 - [ctclyon@ctcgroupe.com](mailto:ctclyon@ctcgroupe.com)

Comité Professionnel de Développement Économique (CPDE) Cuir Chaussure Maroquinerie Ganterie  
Loi 78-654 du 22.06.1978 - Siret 77564972600160 - Code NAF 9412Z - TVA FR 88775649726

**RICHA**

**MANUFACTURER'S TECHNICAL FILE TO THE PPE REGULATION**  
**2016/425**

<b>Reference of the product</b>	<b>:</b>	<b>NORMANDIE JACKET</b>
<b>Article code</b>	<b>:</b>	<b>Black – 1NO100</b> <b>Brown – 1NO1000</b>
<b>Technical file index</b>	<b>:</b>	<b>01</b>
<b>Last update</b>	<b>:</b>	<b>August 2021</b>

## IDENTIFICATION

Reference of the product	:	NORMANDIE JACKET
Article code	:	Black – 1NO100
This product is a basic model.		
Technical file index :	:	01
Last update :	:	August 2021

### Manufacturer:

RICHA  
Westerring 27, 9700 Oudenaarde  
BELGIUM  
tel : 0032 55 235326  
fax : 0032 55 428110

### Factories:

PAK WORLD INDUSTRY  
Dheera Sandha, 5km-Main Pasroor Road, Link Cshauni, Sialkot  
PAKISTAN

## GARMENT DESCRIPTION

### General description and intended use:

This product is a jacket and it is a basic model.

This garment is a category II PPE.

This garment is designed for motorcycle riders. It offers protection from impact and abrasion, using materials and construction that meet higher requirements than for garments covered by part 4 of this standard series and lower requirements than for garments covered by part 2 of the EN 17092 series. Class AA garments generally offer protection, against the risks of the greatest diversity of riding activities, and they may have lower ergonomic and weight penalties than Class AAA garments.

### Visual description of the garment :



**Risk assessment (Essential Health and Safety Requirement. Annex II - PPE Regulation)**

		Applicable	Covered by
§1	Requirements defined in the Annex II §1 are applicable to all PPE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§1.4	Manufacturer's instructions and information is available	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.1	PPE incorporating adjustments systems	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.2	PPE is designed and manufactured in a way that perspiration resulting from use is minimised. Otherwise it must be equipped with means of absorbing perspiration.	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.4	If it is known that the design performance of new PPE may be significantly affected by ageing, the month and year of manufacture and/or, if possible, the month and year of obsolescence must be indelibly and unambiguously marked on each item of PPE placed on the market and on its packaging.	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.4	Where appreciable and rapid deterioration in PPE performance is likely to be caused by ageing resulting from the periodic use of a cleaning process recommended by the manufacturer, the latter must, if possible, affix a marking to each item of PPE placed on the market indicating the maximum number of cleaning operations that may be carried out before the equipment needs to be inspected or discarded. Where such a marking is not affixed, the manufacturer must give that information in his instructions	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.5	PPE which may be caught up during use	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.9	PPE incorporating components which can be adjusted or removed by the user	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.12	PPE bearing one or more identification markings or indicators directly or indirectly relating to health and safety	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.14	Multi-risk PPE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§3.1.1	The PPE is intended to protect against impact caused by falling or ejected objects and collisions of parts of the body with an obstacle	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§3.3	The PPE is intended to protect against mechanical injuries	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
Specific application	Motorcycle garment	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking

## Garment constitution

	Material reference	Material description	Color	Basis weight or thickness	Present in zone?		
					Z1	Z2	Z3
Outer material	PW-MT#176 (BUFFALO COMMERCIAL LEATHER BLACK (01-02-03-078))	100% leather	Black	1,0 - 1,1 mm	x	x	x
	PW-MT#177 (BUFFALO CRACKER LEATHER BROWN (01-02-03-052))	100% leather	Brown	0,9 - 1,0 mm	x	x	x
	GEN-MT#109 (REFLECTOR TAPE 1" (02-02-17-002))						
Lining	PW-MT#5 (POLYESTER LYCRA (02-02-14-001))	80% polyester, 20% spandex	Black	204 g/m <sup>2</sup>			
	PW-MT#22 (MICRO MESH FABRIC (02-02-03-002))	100% polyester	Black	115 g/m <sup>2</sup>			
	PW-MT#16 (POLYESTER CORDURA 600 D BLACK IMP (02-01-003))	100% polyester	Black	218 g/m <sup>2</sup>			
Pocket	PW-MT#10 (COTTON PIPING FABRIC (02-02-15-001))	100% cotton	Black	135 g/m <sup>2</sup>			
Protector pocket	PW-MT#20 (POLYESTER FABRIC 210-T BLACK (02-04-008))	100% polyester	Black	99 g/m <sup>2</sup>			
	GEN-MT#47 (VELCRO (HOOK & LOOP) 0,75 INCH (04-05-007))		Black				
Collar	PW-MT#61 (POLYESTER NEOPRENE (02-02-07-004))	85% polyester, 15% elastane	Black	489 g/m <sup>2</sup>			
Button	GEN-MT#208 (BUTTON 7050 BRASS (04-01-005))						
	GEN-MT#209 (RIVET BRASS (04-01-042))						
Zip	GEN-MT#207 (YKK BRASS ZIP NO 5 (03-01-03-002))						
	GEN-MT#206 (YKK BRASS ZIP NO 8 (03-01-03-008))						
	GEN-MT#12 (YBS CONNECTION ZIP #8 (LOWER PART) (03-01-01-049))						
	GEN-MT#14 (YKK NYLON ZIP #5 (close end) (03-02-02-037))						

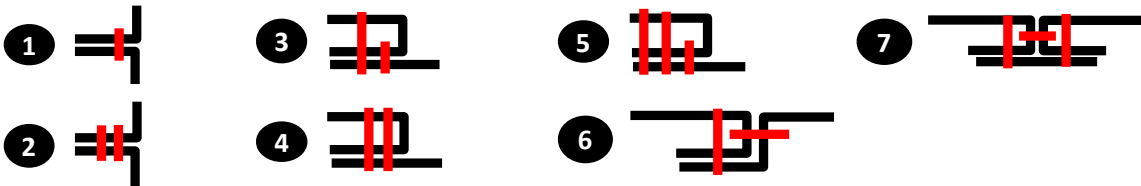
## Material combinations

	Material reference	Combination present in zone?		
		Zone 1	Zone 2	Zone 3
Material combination 1	Black Leather : PW-MT#176 (BUFFALO COMMERCIAL LEATHER BLACK (01-02-03-078)) or Brown Leather : PW-MT#177 (BUFFALO CRACKER LEATHER BROWN (01-02-03-052))	x	x	x

## Description of the seams

		Reference	Seam type	Zone 1	Zone 2	Zone 3	Protector pocket
Seam 1	Material 1	PW-MT#176 (BUFFALO COMMERCIAL LEATHER BLACK (01-02-03-078))	4	x	x	x	
	Material 2	PW-MT#176 (BUFFALO COMMERCIAL LEATHER BLACK (01-02-03-078))					
Seam 2	Material 1	PW-MT#176 (BUFFALO COMMERCIAL LEATHER BLACK (01-02-03-078))	2		x	x	
	Material 2	PW-MT#176 (BUFFALO COMMERCIAL LEATHER BLACK (01-02-03-078))					
Seam 3	Material 1	PW-MT#176 (BUFFALO COMMERCIAL LEATHER BLACK (01-02-03-078))	3		x	x	
	Material 2	PW-MT#176 (BUFFALO COMMERCIAL LEATHER BLACK (01-02-03-078))					
Seam 4	Material 1	Protector Pocket Elbow/Shoulder					x
Seam 5	Material 1	Protector Pocket Back					x

(Types of seam)



**R RICHA**  
7 HELMETS FEEL GOOD  
**27-10-2020**  
 REVISION #00

### NORMANDIE JACKET 6223 SEAM DETAIL



## PROTECTION SCOPE

This garment meets the essential health and safety requirements of the Personal Protective Equipment Regulation (UE) 2016/425.

It is a category II product.

This garment is designed for motorcycle riders. It offers protection from impact and abrasion, using materials and construction that meet higher requirements than for garments covered by part 4 of this standard series and lower requirements than for garments covered by part 2 of the EN 17092 series. Class AA garments generally offer protection, against the risks of the greatest diversity of riding activities, and they may have lower ergonomic and weight penalties than Class AAA garments.

## GENERAL REQUIREMENTS

### Range of size

Size	48	50	52	54	56	58	60	62
Height (cm)	166 - 172	169 - 175	172 - 178	175 - 181	178 - 184	181 - 187	184 - 190	185 - 191
Chest or bust girth (cm)	106 - 110	110 - 114	114 - 118	118 - 122	122 - 126	126 - 130	130 - 134	134 - 138

Size	64	
Height (cm)	186 - 192	
Chest or bust girth (cm)	138 - 142	

## SPECIFIC REQUIREMENTS AND PERFORMANCE LEVELS

### Standard EN 17092-3:2020

			Zone 1	Zone 2	Zone 3
Dimensional stability of the garment (N/A if no cleaning required)		%	± 5		
Impact protector location and fixation		over the correct location on the body, secured within the pockets and secured in their position.			
External impact protector location and fixation		pocket shall meet the requirements of the appropriate zone. Protector shall not be released during testing.			
Impact abrasion	Darmstadt / no hole on the 9 test pieces	rpm	412	265	147
Seam strength	by zone	N/mm	≥8	≥8	≥6
	protector pocket	N/mm	≥4		
Seam construction	general	-	at least one line protected		
	leather or textile abrasion overlays	-	at least 2 rows of stitching		
	hard shell overlays	-	at least 2 rows of stitching		
Tear strength	by zone	N	≥40	≥40	≥30
	protector pocket	N	≥10		
Restraint	Two pieces suits	no gap and no opening			
	sleeve	no extraction of the cone			
	Thumb loops distance A-B	mm	max 140		
Innocuousness	EN ISO 13688:2013 § 4.2 + REACH	pH, Cr VI (leather), Ni (metal in contact with skin), Azo dyes (if contact with skin), Tin, Cadmium (coated material), PAH (plastic in contact with skin), phtalates (polymers in contact with skin)			
Structural closure	same test as seams	N/mm	≥8	≥8	≥6
Vents	protected by same SSL or by SSL zone 3 if opening limited to 4cm at 90° of the length				
Pockets	protected by same SSL extended along the interior of the pocket beyond the opening at least an additional 3 cm				
Fit and ergonomics	EN 17092-1, 5.5 : all answers positive				



## TEST REPORTS

1	CTC L210508209-1	8	SATRA : 2777/13054-03/E00-00
2	CTC L210814677-1	9	SATRA : 2777/10815-01/E00-00
3	CTC L210508075-1	10	SATRA : 2777/11251-01/E00-00
4	CTC L210508220-1	11	SATRA : 2777/10813-03/E00-00
5	CTC L210612139-1	12	SATRA : 2777/10837-01/E00-00
6	SATRA : 2777/10609-01/E00-00	13	SATRA : 2777/10804-01/E00-00
7	SATRA : 2777/10608-02/E00-00	14	

		Reports
<b>4.1 - General</b>		
4.1.1 Innocuousness and REACh - Annex XVII		1+2+3
4.1.3 Dimensional stability of garments	Washing Température : Number of washing cycles :	n.a
<b>4.2 - Impact Energy Absorption</b>		
4.2.1 General		4+6+7+8+9+10+11+12+13
4.2.2 Impact protector location and fixation		4+6+7+8+9+10+11+12+13
4.3 Impact abrasion resistance		4
<b>4.4 - Structurally Strong Seams (SSS)</b>		
4.4.1 - General		4
4.4.2 Seam strength		4
<b>4.5 - Tear strength</b>		
4.5 Tear strength		4
<b>4.6- Restraint</b>		
4.6.1 - General		4
4.6.2 Two-piece suit requirements for joint between the upper and the lower part		5
4.6.3 Garment sleeve restraint		4
<b>4.7- Additional garment construction requirements</b>		
4.7.2 - Structural closures		4
4.7.3 - Vents		n.a
4.7.4 - Pockets		4
4.7.5 - Zone intrusions		n.a
4.7.7 - Use of open mesh materials		n.a
4.7.8 - Use of retroreflective materials (optional)	Performance of the retroreflective materials shall be in conformity with Clause 6 of EN 1150:1999. This requirement does not apply to reflective elements included for reasons of design or decoration.	n.a
4.8 Fit and ergonomics		4

## MARKING - PACKAGING

### Marking of the garment:

Logo of Manufacturer

Address of Manufacturer

Logo



Product reference: NORMANDIE JACKET

Article Code: Black - 1NO100

Brown - 1NO1000

Size indicator

Pictograms

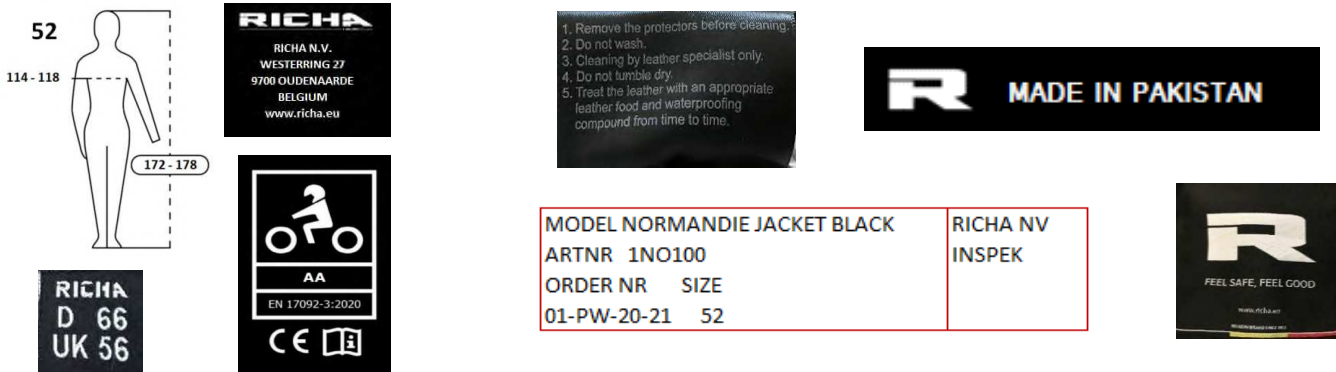
Indication of the protection Class AA

Date of Manufacture (month/year) and/or serial/batch number

Date of obsolescence (month/year) if applicable

Location of the marking:

### Garment marking example:



### Method of marking of the garment:

Labels

### PPE subject to ageing :

Peremption period: 5 years when stored in appropriate conditions (humidity, temperature, clean , ventilated, light). Before use, the garment shall be visually controlled. In case of deterioration the garment must be scrapped (abrasion, cut, tear, ...).

### Cleaning instructions:

The garment is not washable

## MEANS OF CONTROL

1. Research and development
  - Testing of separate materials: fabrics tested on impact & abrasion resistance and tear resistance. All materials tested on pH, Azoics and/or CrVI
  - Testing of complete product: seam strength, ergonomics and other required tests to reach certification to the EN standard.
2. Sourcing
3. Purchasing
4. Documentation and traceability
5. Receipt of raw materials / Control of supplies
  - Testing of raw materials in laboratory: pH & Azoics test with every new shipment. CrVI testing for leather.
6. Quality control during manufacturing
7. Quality control of finished products
8. Quality control packaging & labels
9. Quality control finished shipment
10. Quality control necessary documents
11. Receipt and inspection of documents and finished products at headquarters
12. Written evaluation finished order

**DNV·GL**

# MANAGEMENT SYSTEM CERTIFICATE

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Certificate No: 202353-2016-AQ-BEL-RvA      Initial certification date: 22 August 2016      Valid: 22 August 2019 - 21 August 2022


This is to certify that the management system of


**Richa**  
Westerring 27, 9700 Oudenaarde, Belgium

has been found to conform to the Quality Management System standard:  
**ISO 9001:2015**

This certificate is valid for the following scope:  
**The design, distribution, customization and post-delivery activities of motorcycle clothing and accessories.**

Place and date:  
Barendrecht, 07 November 2019






**IAF**  
INTERNATIONAL ASSOCIATION OF CERTIFICATION BODIES

The IAF is a signatory to the IAF MLA

For the issuing office:  
DNV GL - Business Assurance  
Zwolsseweg 1, 2994 LB, Barendrecht,  
Netherlands



**J.H.C.N. van Gijzenwijk**  
Management Representative

Lack of fulfillment of conditions as set out in the Certification Agreement may render this Certificate invalid.  
ACCREDITED UNIT: DNV GL Business Assurance B.V., Zwolsseweg 1, 2994 LB, Barendrecht, Netherlands. TEL: +31 102922669. www.dnvgl.com/assurance

**BUREAU VERITAS**  
Certification



**PAK WORLD INDUSTRY**  
DHEERA SANDHA, 5-KM MAIN PASRUR ROAD, LINK C SHAUNI SULEHRIAN ROAD,  
SIALKOT-PAKISTAN

*Bureau Veritas Certification Holding SAS –UK Branch certifies that the Management System of the above organisation has been audited and found to be in accordance with the requirements of the management system standards detailed below*

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**ISO 9001:2015**

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**Manufacturing & Export of Yarn, Grey Fabric, Denim Fabric and Garments (Woven Bottom)**

Original cycle start date:	16 <sup>th</sup> April 2020
Expiry date of previous cycle:	N/A
Certification /Recertification Audit date:	30 <sup>th</sup> March 2020
Certification/ Recertification cycle start date:	16 <sup>th</sup> April 2020

Subject to the continued satisfactory operation of the organization's Management System, this certificate expires on: **15<sup>th</sup> April 2023**

**Certificate No. MER20.311/UQ**
Version: 01
Revision date: 16<sup>th</sup> April 2020



*Signed on behalf of BVCH SAS UK Branch*

Certification body address: 5th Floor, 66 Finsford Street, London E1 6HG, United Kingdom  
Bureau Veritas Pakistan (Private) Ltd. Office No. 06, 7th Floor, Salar Begum Plaza,  
Blue Area, Islamabad, Pakistan  
Further clarifications regarding the scope of this certificate and the applicability of the management system requirements may be obtained by consulting the organisation.  
To check this certificate validity please call: (+9221) 3347270-76-78



**BUREAU VERITAS**  
Certification



**PAK WORLD INDUSTRY**

DHEERA SANDHA, 5-KM MAIN PASRUR ROAD, LINK CSHAUNI SULEHRIAN ROAD,  
SIALKOT-PAKISTAN

*Bureau Verities Certification Holding SAS –UK Branch certifies that the Management System of the above organisation has been audited and found to be in accordance with the requirements of the management system standards detailed below*

**ISO 14001:2015**

**MANUFACTURING OF MOTORBIKE APPARELS**

Original cycle start date: **16<sup>th</sup> April 2020**  
Expiry date of previous cycle: **N/A**  
Certification /Recertification Audit date: **30<sup>th</sup> March 2020**  
Certification/ Recertification cycle start date: **16<sup>th</sup> April 2020**  
Subject to the continued satisfactory operation of the organization's Management System, this certificate expires on: **15<sup>th</sup> April 2023**

Certificate No. **MER20.311/UE** Version: 01 Revision date: **16<sup>th</sup> April 2020**



*Signed on behalf of BVCH SAS UK Branch*

Certification body address: 9th Floor, 66 Prescot Street, London E1 8PQ, United Kingdom  
Bureau Veritas Pakistan (Private) Ltd. Office No. 09, Third Floor, Samba Begum Plaza,  
Blue Area, Islamabad, Pakistan  
Further clarifications regarding the scope of this certificate and the applicability of the management system requirements may be obtained by consulting the organisation  
To check this certificate validity please call: **(+9231) 2347275-76-78**

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**BUREAU VERITAS**  
Certification



**PAK WORLD INDUSTRY**

DHEERA SANDHA, 5-KM MAIN PASRUR ROAD, LINK CSHAUNI SULEHRIAN ROAD,  
SIALKOT-PAKISTAN

*Bureau Verities Certification Holding SAS –UK Branch certifies that the Management System of the above organisation has been audited and found to be in accordance with the requirements of the management system standards detailed below*

**ISO 45001:2018**

**MANUFACTURING OF MOTORBIKE APPARELS**

Original cycle start date: **16<sup>th</sup> April 2020**  
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Certificate No. **MER20.311/UOH** Version: 01 Revision date: **16<sup>th</sup> April 2020**



*Signed on behalf of BVCH SAS UK Branch*

Certification body address: 9th Floor, 66 Prescot Street, London E1 8PQ, United Kingdom  
Bureau Veritas Pakistan (Private) Ltd. Office No. 09, Third Floor, Samba Begum Plaza,  
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1/1